



High lubricity neat cutting oil

Goldcut 314 is a Chlorine free neat cutting oil designed for all cutting operations on aluminium. It is also suitable for use on other non-ferrous metals such as copper, brass and other alloys. It can be used as a general purpose cutting oil for mild steel of low to medium tensile strength

Goldcut 314 is formulated to a low viscosity and contains a high lubricity synthetic ester.

Goldcut 314 is recommended for turning, milling, drilling, thread cutting, reaming and polishing operations

Features & Benefits

- Very high lubricity
- Formulated on high quality mineral oil
- Synthetic high lubricity additives
- Chlorine free to reduce disposal costs
- Rapid penetration to the cutting zone
- Effective flushing of swarf and chips produced
- Enhances component finish
- Excellent stain and corrosion protection

| Goldcut 314 | |
|------------------|-----------------------|
| Characteristic | Typical Data |
| Colour | Light amber |
| Viscosity | 22 mm ² /s |
| Chlorine | No |
| Sulphur | No |
| Ester | Yes |
| Specific Gravity | 0.870 |