



SAFETY DATA SHEET

GOLDCUT 309

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Compilation date: 22/11/2021

Revision No: 1

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: GOLDCUT 309

Product code: 10197 / 10220R

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC25: Metal working fluids.

1.3. Details of the supplier of the safety data sheet

Company name: Selmach Machinery Ltd
Technology Centre, Unit 8
Beacon Road
Rotherwas
Hereford
HR2 6JF

Tel: 01432 346 580

Email: sales@selmach.com

1.4. Emergency telephone number

Emergency tel: +44 (0)7788 350 121

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Eye Irrit. 2: H319; Aquatic Chronic 3: H412; Skin Irrit. 2: H315

Most important adverse effects: Causes skin irritation. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements:

Hazard statements: H315: Causes skin irritation.

H319: Causes serious eye irritation.

H412: Harmful to aquatic life with long lasting effects.

Hazard pictograms: GHS07: Exclamation mark



Signal words: Warning

Precautionary statements: P264: Wash hands thoroughly after handling.

[cont...]

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P280: Wear protective gloves.

P302+P352: IF ON SKIN: Wash with plenty of water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321: Specific treatment (see instructions on this label)

P362+P364: Take off contaminated clothing and wash it before reuse.

2.3. Other hazards

Other hazards: No data available.

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

DISTILLATES (FISCHER - TROPSCH), C18-24 - BRANCHED AND LINEAR

EINECS	CAS	PBT / WEL	CLP Classification	Percent
-	1437280-85 -7	-	Asp. Tox. 1: H304; -: EUH066	10-25%

AMINE CARBOXYLATE (IONIC MIXTURE - REACH EXEMPT IN ACCORDANCE TO ANNEX V)

-	-	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319	10-25%
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AMINE BORATE SOLUTION (IONIC MIXTURE - REACH EXEMPT IN ACCORDANCE TO ANNEX V)

-	-	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319	5-10%
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FATTY ACID C10-C12 COMPOUND WITH MONOETHANOLAMINE REACTION PRODUCT

-	-	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319	1-5%
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FATTY ALCOHOLS ETHOXYLATED (CAS 68920-66-1) - REACH registered number(s): 01-2119489407-26-0005

-	68920-66-1	-	Skin Irrit. 2: H315; Aquatic Chronic 2: H411	1-5%
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PYRIDINE-2-THIOL 1-OXIDE, SODIUM SALT.

223-296-5	3811-73-2	-	Acute Tox. 4: H302; Aquatic Acute 1: H400; Skin Irrit. 2: H315; Eye Irrit. 2: H319; Aquatic Chronic 1: H410; Acute Tox. 3: H311; Acute Tox. 4: H332	<1%
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Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

Ingestion: Wash out mouth with water.

[cont...]

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Inhalation: Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

[cont...]

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7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.
Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): PC25: Metal working fluids.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Protective gloves.

Eye protection: Tightly fitting safety goggles. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Environmental: The floor of the storage room must be impermeable to prevent the escape of liquids.
Ensure all engineering measures mentioned in section 7 of SDS are in place. Storage should be placed inside a fully bunded area of sufficient size to contain the volume plus 10%. Prevent from entering in public sewers or the immediate environment.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Red

Odour: Characteristic odour

Evaporation rate: Negligible

Oxidising: No data available.

Solubility in water: Soluble

Also soluble in: Methanol.

Viscosity: No data available.

Boiling point/range°C: >100

Melting point/range°C: No data available.

Flammability limits %: lower: No data available.

upper: No data available.

Flash point°C: >150

Part.coeff. n-octanol/water: No data available.

Autoflammability°C: >270

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Vapour pressure: No data available.

Relative density: 1.037

pH: 9.4

VOC g/l: No data available.

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.
Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat. Extremes of Temperature

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

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Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Recovery operations: Non Recoverable

Waste code number: 12 01 09

Disposal of packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Product is not subject to authorisation under REACH.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

[cont...]

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Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: EUH066: Repeated exposure may cause skin dryness or cracking.

H302: Harmful if swallowed.

H304: May be fatal if swallowed and enters airways.

H311: Toxic in contact with skin.

H315: Causes skin irritation.

H319: Causes serious eye irritation.

H332: Harmful if inhaled.

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

H411: Toxic to aquatic life with long lasting effects.

H412: Harmful to aquatic life with long lasting effects.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.