

Making Metal Work



The heavy duty Morgan Rushworth Manual Box and Pan Folders are available in a range of sizes from 1270mm wide up to 3050mm.

Intended for working with sheet metal material they have a capacity of up to 2.5mm thick except on the 1.26 metre and 3 metre model which accepts 2mm..

All models feature 45° hardened and ground segmented fingers allowing both straight and box & pan folding in a range of materials.

The counterbalance weights assist the operator, especially with repetitive cycles.



## **TECHNICAL SPECIFICATIONS**

MODEL		BP1270/2.5	BP2040/2.5	BP2540/2.5	BP3050/2.0
STOCK CODE		M2400	M2401	M2402	M2403
Capacity (Mild Steel)	mm	2.5	2.5	2.5	2.0
Bending Length	mm	1270	2040	2540	3050
Max Folding Angle	0	135°	135°	135°	135°
Quantity & Size of fingers	mm	2 x 76, 2 x 102, 6 x 127, 1 x 152	7 x 76, 3 x 102, 7 x 127, 2 x 152	6 x 76, 5 x 102, 10 x 127, 2 x 152	6 x 76, 4 x 102, 10 x 127, 6 x 152
Length	mm	1800	2650	3120	3700
Width	mm	850	850	850	850
Height	mm	1100	1100	1150	1100
Weight	Kg	900	1200	1460	1550

## **Machine Features**

- Box and pan design
- Adjustable angle stops
- 45° hardened and ground clamping beam fingers
- Various clamping beam segment sizes supplied
- Counterbalance weights to assist operator
- Adjustable bending radius for material thickness
- Manual crowning of clamping and folding beams