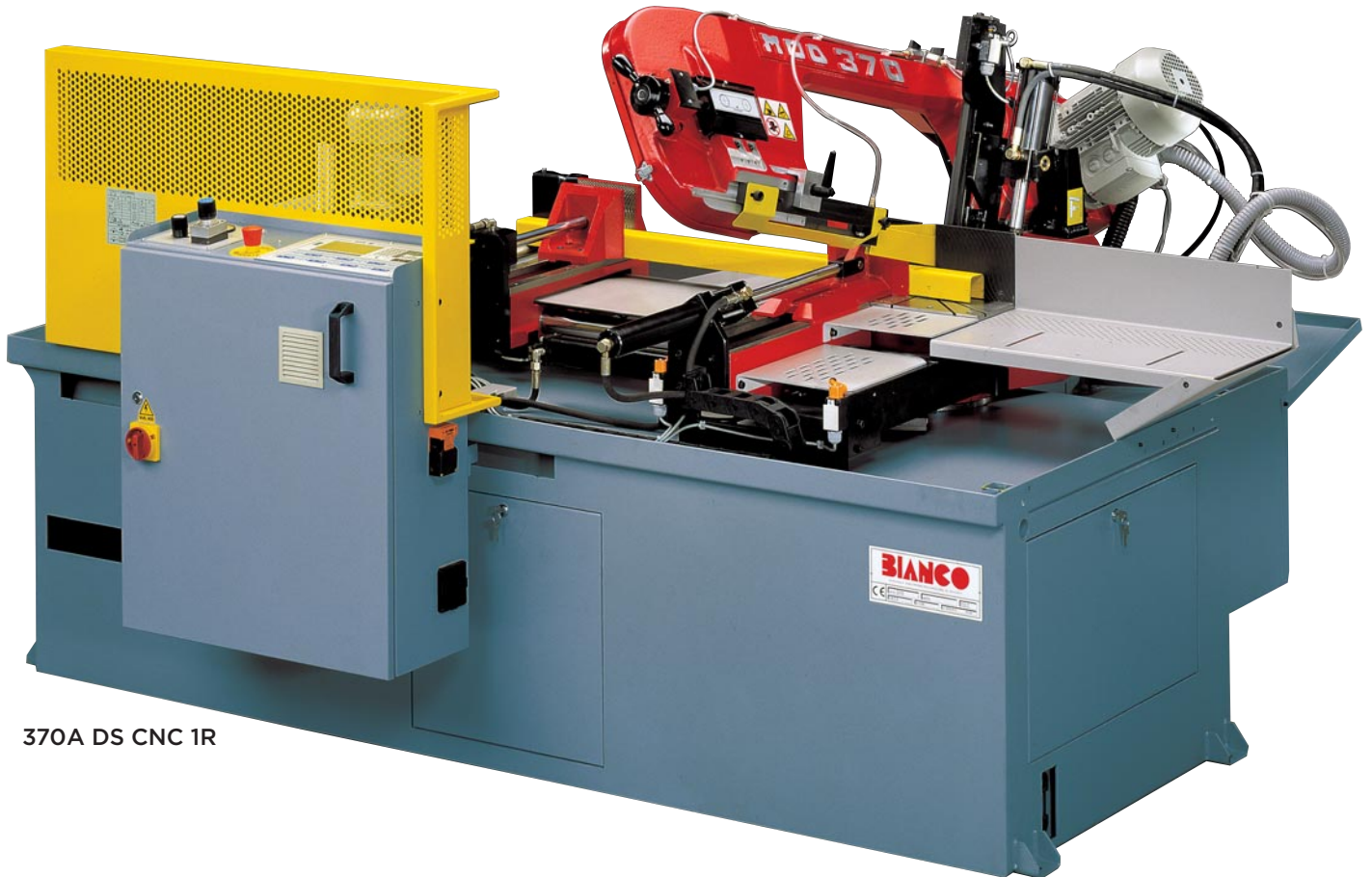


The Bianco double mitre automatic range offer automatic bow swing in addition to the automatic material feeding system. Both of these functions are controlled through the CNC control panel or by offline programming. The first cut is selected at any angle between 45 degrees left and 60 degrees right. The required length is then selected by choosing the internal or external measurement and then the last cutting angle is selected between 45 degrees left and 60 degrees right. Finally the total number of components are entered. Optional magazine systems are also available to further increase productivity. All Bianco machines are manufactured in Italy to high quality standards with accuracy and longevity as prime considerations.



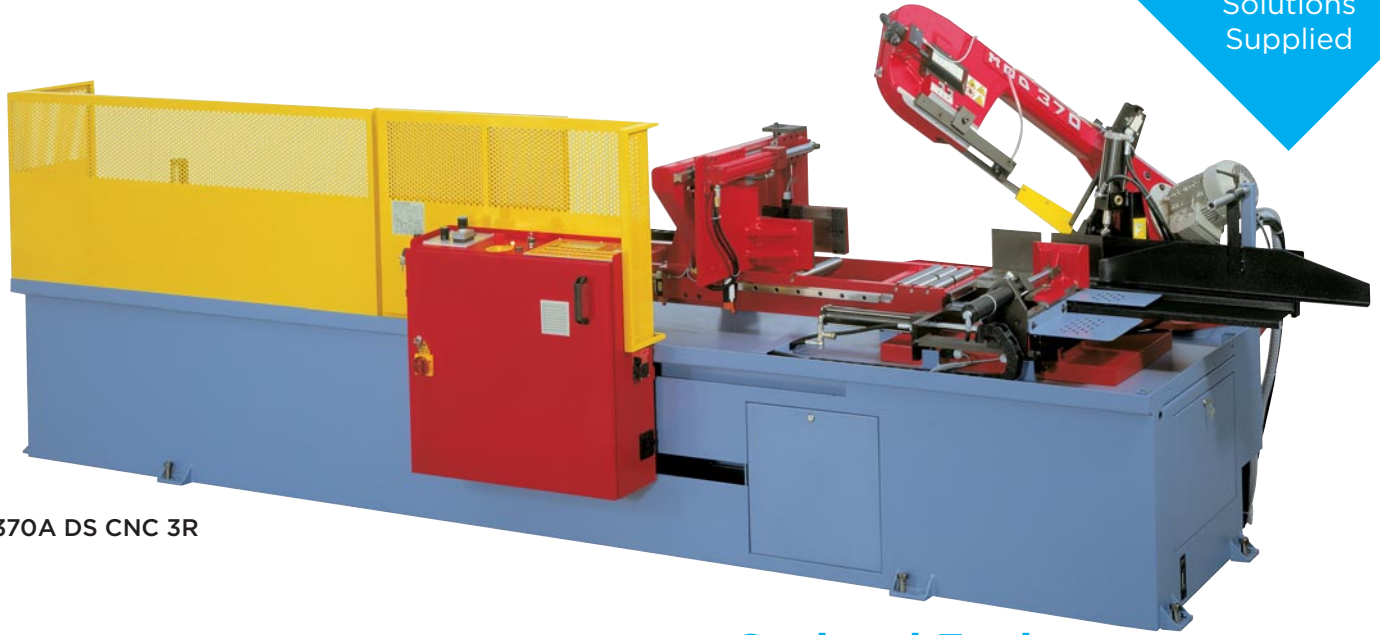
370A DS CNC 1R



AUTOMATIC LEFT SWING



AUTOMATIC RIGHT SWING



370A DS CNC 3R

Machine Features

- CNC automatic programmer controlling cutting lengths, cutting quantities and angle of cut left and right
- Hydraulic cutting with variable pressure and variable speed
- Hydraulic vice
- Fast approach with auto bow height return setting
- Cast bow construction
- Carbide blade guides for high accuracy
- Quick mitring swivel head up to 60°
- Fully automatic cutting cycle with hydraulic vice feed system
- Shuttle vice facility for long cutting lengths
- Hydraulic left and right bow swing
- Chip conveyor
- Powered swarf brush

Optional Equipment

- Spray mist cooling system
- Hydraulic bundle cutting
- Variable clamping pressure
- Roller track and measuring systems



VIEW WITH FULL GUARDING IN POSITION

TECHNICAL SPECIFICATIONS

MODEL STOCK CODE	370A DS CNC 1R 15081			370A DS CNC 3R 15085			
		90°	45° L + R	60° R	90°	45° L + R	60° R
Capacity							
○	mm	280	200	140	280	200	140
□	mm	240	170	150	240	170	150
▭	mm	300 x 260	220 x 120	140 x 130	300 x 260	220 x 120	140 x 130
Bed Height	mm	835			835		
Blade Size	mm	3120 x 27 x 0.9			3120 x 27 x 0.9		
Cutting Speed	m/min	20 - 100			20 - 100		
Motor	Kw	1.5			1.5		
Length	mm	3000			4800		
Width	mm	1900			2000		
Height	mm	1820			1820		
Weight	Kg	1100			1850		
Operation		CNC Automatic			CNC Automatic		
Vice		Hydraulic			Hydraulic		