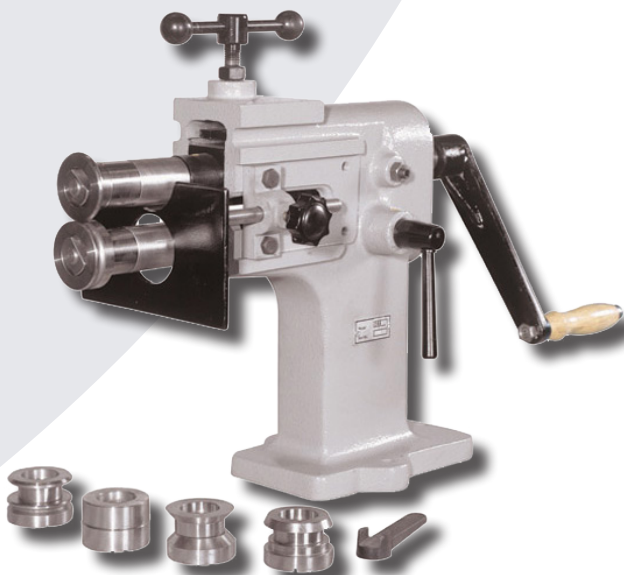




### MS, PS & HPS Swaging Machines

The Morgan Rushworth range of MS, PS and HPS swaging machines is available in manual, powered and hydraulic variants. Swaging machines are designed to form various shapes to sheet material and are particularly suited for tubular ductwork applications. Easily interchangeable rolls are included as standard equipment to form the specific shape required.



**MS - Manual Swager**

#### Machine Features

- Steel welded frame
- Adjustable idler roll
- Adjustable end stop
- Reduction motor with brake - PS and HPS
- Hydraulic top roll adjustment - HPS 260
- 3 sets of standard rolls - PS 260 and HPS 260
- 5 sets of standard rolls - MS 250 and PS 250

#### Optional Equipment

- Special rolls available



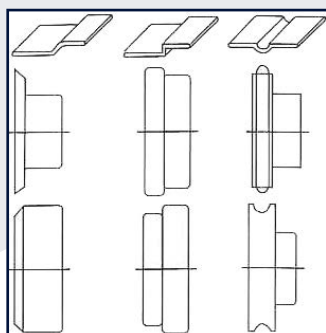
**PS 250/1.25**



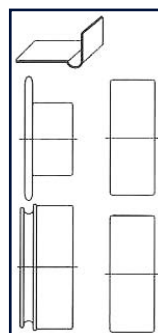
**PS 260/4.0**



**HPS 260/4.0**



**Standard  
forming rolls  
for all models**



**Additional  
forming rolls  
MS 125 and  
PS 125**



## TECHNICAL SPECIFICATIONS

MODEL		MS 250/1.25	PS 250/1.25	PS 260/2.5	PS 260/4.0	HPS 260/4.0
STOCK CODE		M7008	M7009	M7010	M7011	M7012
Capacity	mm	1.25	1.25	2.5	4	4
Roll Diameter	mm	62	62	92	132	132
Throat Depth with gauge	mm	120	120	260	260	260
Throat Depth without gauge	mm	260	260	500	500	500
Shaft Diameter	Ø mm	26	26	35	40	40
Motor	kW	N/A	0.7	1.5	2.2	2.2 + 0.55
Rotation Linear Speed	m/min	N/A	6.3	3.5	5	5
Length	mm	600	1,020	1,200	1,650	1,800
Height	mm	550	1,500	1,200	1,280	1,600
Width	mm	350	600	700	700	700
Weight	kg	50	170	295	350	450