



VICE FEED  
AUTOMATIC

### Machine Features

- Heavy duty cast bow construction.
- SRA230DG/SRA270DG - double mitre, with automatic downfeed.
- SRA270DGSA - double mitre, semi-automatic with automatic bow lift and auto height settings.
- SRA280- single mitre with swivel vice clamp and automatic downfeed.
- SRA320SA - single mitre with swivel vice, semi-automatic with automatic bow lift and auto height settings.
- SRA230A/SRA320A - fully automatic roller feed with piece counter and hydraulic vice.
- S320HA - fully automatic with vice feed and hydraulic vice.
- Safety interlock switches fitted to band cover.
- Blade speed inverter and hydraulic vice.
- Safety interlock switches fitted to band cover.
- Variable blade speed inverter 20-100m/min (not SRA230DG/ SRA230A/ SRA270DG/ SRA270DGSA).
- Hydraulic blade tension indicator.
- Carbide blade guides for high accuracy.

### Machine Options

- Hydraulic vice.
- Laser cutting line.
- Roller track & measuring systems.

## TECHNICAL SPECIFICATIONS

MODEL	SRA280		SRA320 SA		SRA320 A	SRA320 HA
Capacity	90°	45°	90°	45°	90°	90°
○ mm	280	240	320	280	320	320
□ mm	280	210	320	260	300	320
▭ mm	350 x 200	240 x 180	400 x 220	280 x 200	320 x 300	350 x 320
Blade Size	mm 3400 x 27 x 0.9		3660 x 27 x 0.9		3660 x 27 x 0.9	3660 x 27 x 0.9
Cutting Speed	m/min 20 - 100		20 - 100		20 - 100	20-100
Motor	Kw 1.5		1.5		1.5	1.5
Length	mm 1800		1850		1850	1850
Width	mm 850		850		850	1850
Height	mm 1200		1250		1250	1250
Weight	Kg 530		600		660	1490
Operation	Auto down feed		Semi-automatic		Automatic	Vice Feed Automatic
Vice	Manual		Manual		Manual	Hydraulic

AUTOMATIC ROLLER  
FEED SYSTEM

