

CBC TUBE BENDING CAPACITIES

MODEL WITHOUT MANDREL	TYPE OF PIPE	Hard and soft copper pipes, annealed brass pipes	Steel pipes for electrical installations	Stainless steel AISI 304/316 pipes	Hydraulic steel tubes ST.35.4	Furniture tubes	FE boiler pipes	Aluminium pipes	Gas pipes UNI 5745	Double coated aluminium pipe	Standard bending radii
UNI 42 MAN	Ø (mm)	42	40	30	42	42	42	42	1" 1/4	50	3D and 4D
	Wall Thickness (mm)	1.5	1.5	2	3	3	3	3	Standard	Standard	
UNI 42	Ø (mm)	42	40	30	42	42	42	42	1" 1/4	50	3D and 4D
	Wall Thickness (mm)	1.5	1.5	2	3	2	3	3	Standard	Standard	
UNI 42 DIG	Ø (mm)	42	40	30	42	42	42	42	1" 1/4	50	3D and 4D
	Wall Thickness (mm)	1.5	1.5	2	3	2	3	3	Standard	Standard	
UNI 60	Ø (mm)	54	50	35	48	48	48	54	1" 1/2	63	3D and 4D
	Wall Thickness (mm)	2	1.5	3	4	3	3	3	Standard	Standard	
UNI 60 DIG	Ø (mm)	54	50	35	48	48	48	54	1" 1/2	63	3D and 4D
	Wall Thickness (mm)	2	1.5	3	4	3	4	3	Standard	Standard	
UNI 63	Ø (mm)	54	50	35	48	48	48	54	1" 1/2	63	3D and 4D
	Wall Thickness (mm)	2	1.5	3	4	3	3	3	Standard	Standard	
UNI 70/C	Ø (mm)	60	60	60	60	60	60	60	2"	50x50	3D and 4D
	Wall Thickness (mm)	4	2	3	4	3	4	5	Standard	4	
UNI 76	Ø (mm)	76	76	76	76	76	76	76	3"	60x60	3D and 4D
	Wall Thickness (mm)	8	6	4	6	6	6	8	Standard	3	
UNI 89	Ø (mm)	90	90	89	89	89	89	89	3"	70x70	3D and 4D
	Wall Thickness (mm)	10	8	6	8	10	8	10	Standard	5	

Special diameters and bending radii on request