Sterling **Twin Column NC Semi-Automatic Double Mitring Bandsaws**

Metalworking Solutions Supplied

The Sterling STC650 DGSA NC is an extremely high specification model with advanced features including NC controlled powered bow rotation for mitre angle setting. With the capacity to cut up to 1000mm beams at 90 degrees, this machine is ideally suited to large structural applications.



STC650 DGSA NC

Machine Features

- Twin column design with linear guides
- Hydraulic downfeed with variable cutting pressure
- 5 degree inclined blade
- Hydraulic bow return with height adjustment
- Double mitring swivel head 45° left and 60° right
- Powered bow rotation with NC controlled angle setting
- Digital mitre display
- Hydraulic bow lock at any angle
- Hydraulic vice able to clamp at any angle
- Carbide blade guides for high accuracy
- Hydraulic blade tension
- Infinitely variable cutting speed
- Motorised swarf brush
- Chip conveyor
- Coolant system
- Safety interlock switches fitted to band cover

Optional Equipment

- Hydraulic top vice clamp
- Laser cutting line
- Spray mist cooling system
- Roller track and measuring systems

TECHNICAL SPECIFICATIONS

MODEL STOCK CODE		1	STC650 DGSA N 15149	C
Capacity		90°	45° L & R	60° R
0	mm	650	650	440
	mm	600	600	440
	mm	1000 x 600	650 x 600	440 x 600
Bed Height	mm	880		
Blade Size	mm	8400 x 54 x 1.6		
Cutting Speed	m/min	20 - 100		
Motor	Kw	7.5		
Length	mm	4660		
Width	mm	1730		
Height	mm	2630		
Weight	Kg	6000		
Operation			NC Semi-automatic	
Vice			Hydraulic	